



Belt width, inches	Exhaust flow rate, cfm
Up to 3	220
3 to 5	300
5 to 7	390
7 to 9	500
9 to 11	610
11 to 13	740

Minimum duct velocity = 3500 fpm, 4500 fpm if material is wet or sticky

$h_e = 0.65 VP_d$  for straight take-off

$h_e = 0.45 VP_d$  for tapered take-off

Notes:

1. Consult applicable NFPA standards Reference 10.80.2
2. Caution : Do not mix ferrous and non-ferrous metals in same exhaust system.



TITLE

METAL POLISHING  
BELT

FIGURE

VS-80-35

DATE

02-91